

Evaluation of physical work load in accordance with DGUV Information 208-033 (formerly BGI/GUV-I 7011) (Annex 3)

Annex 3 of DGUV Information 208-033 [1] (formerly BGI/GUV-I 7011) states a number of methods for the assessment of physical work load in accordance with Stage 3 – support by external specialists.

An example of such an assessment method is referred to below by way of the measured variables and principles of assessment of the CUELA¹ measurement method. This method employs a personal measurement system for the objective recording of physical work load (see also e.g. Ellegast et al. 2000; Hoehne-Hückstädt et al. 2007 [2, 3]).

Part 1 shows, in tabular form, the **angular ranges** of a number of body joints, classified in accordance with the traffic-light model (red/amber/green). The parameters, directions of movement, and literature upon which classification is based are stated in each case for the head, torso, and upper and lower extremities.

In consideration of the scale of physiological movement, the angle categories are classified as neutral/acceptable (green), medium/conditionally acceptable (amber) or terminal/unacceptable (red).

Important: parameters such as duration, frequency, dynamics of movements, statics of postures, or external circumstances (e.g. posture with the upper body or arm supported) are not considered in the classification of the angular ranges. These conditions (refer also to the secondary conditions stated in the standard) must also be considered during evaluation of the joint position or body posture under analysis.

Part 2 also shows the **moments and forces**, in addition to the angles. The CUELA measurement method includes evaluation strategies for:

- Moments and compressive forces of the intervertebral discs in the region of the lower (lumbar) spine
- Moments in the shoulder joint
- Hand forces

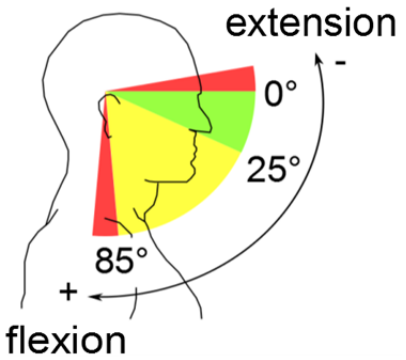
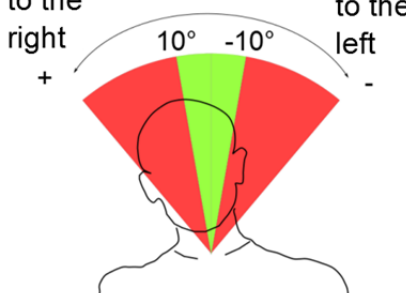
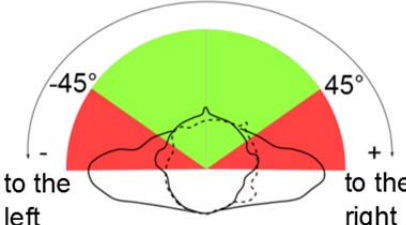
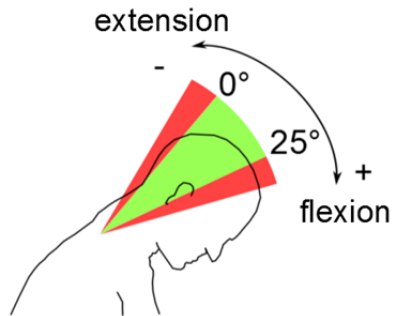
Part 3 contains special criteria for the recording and evaluation of **manual working processes**.

Overall, it must be considered that evaluation of all parameters stated delivers only individual criteria for the overall assessment of a task or working process.

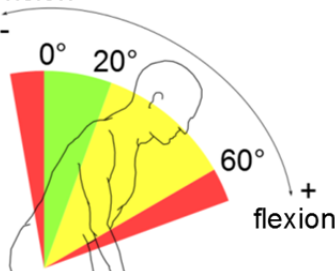
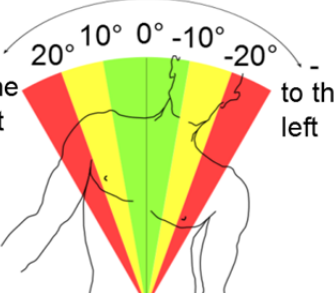
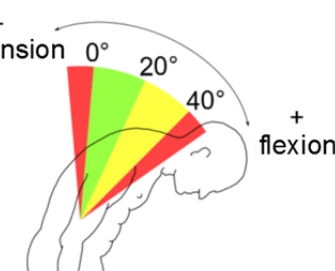
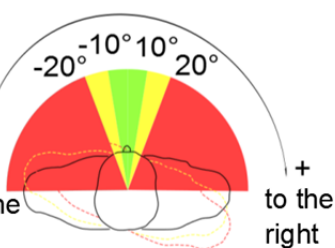
¹ CUELA: computer-based measurement and long-term analysis of stresses upon the musculoskeletal system

1 Angle ranges of different joints of the body

a) Head and neck

Parameter	Direction of movement	Guideline values for evaluation [°]	
Inclination of the head 	+: forwards (flexion) -: backwards (extension)	green: yellow: red: red:	0 to 25 25 to 85 > 85 < 0
Lateral head inclination to the right + to the left - 	+: to the right -: to the left	green: red: red:	-10 to 10 < -10 > 10
Neck torsion 	+: to the right -: to the left	green: red: red:	-45 to 45 < -45 > 45
Bending of the neck extension - flexion + 	+: forwards (flexion) -: backwards (extension)	green: red: red:	0 to 25 > 25 < 0

b) Upper part of the body and trunk

Parameter	Direction of movement	Guideline values for evaluation [°]	
Inclination of the trunk extension 	+: forwards (flexion) -: backwards (extension)	green: yellow: red: red:	0 to 20 20 to 60 > 60 < 0
Lateral inclination of the trunk 	+: to the right -: to the left	green: yellow: yellow: red: red:	-10 to 10 -10 to -20 10 to 20 < -20 > 20
Bending of the back extension 	+: forwards (flexion) -: backwards (extension)	green: yellow: red: red:	0 to 20 20 to 40 > 40 < 0
Back torsion 	+: to the right -: to the left	green: yellow: yellow: red: red:	-10 to 10 -20 to -10 10 to 20 < -20 > 20

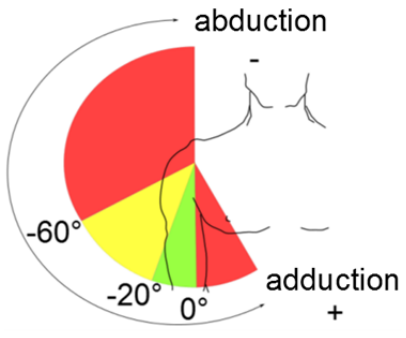
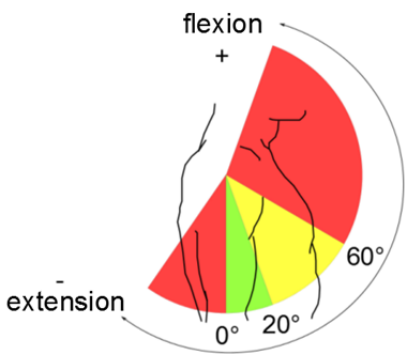
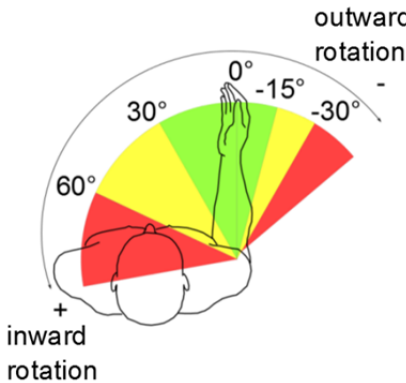
with reference to ISO 11226 [4] and EN 1005-4 [5]
(without consideration of the secondary conditions stated in the standard)

with reference to ISO 11226 [4] and supplemented by Drury 1987 [6]
(without consideration of the secondary conditions stated in the standard)

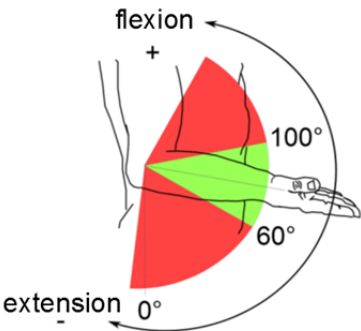
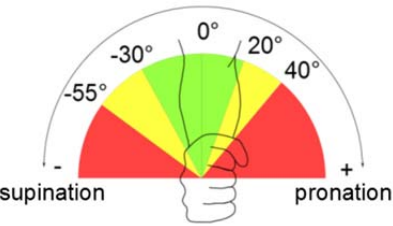
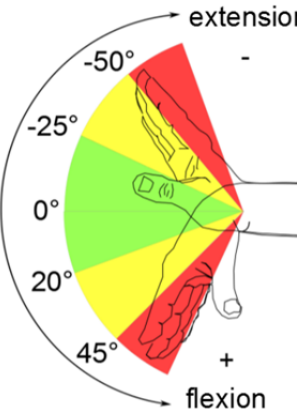
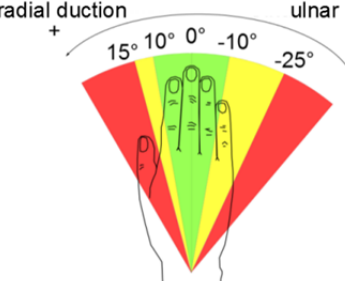
own assessment with reference to EN 1005-4 [5]

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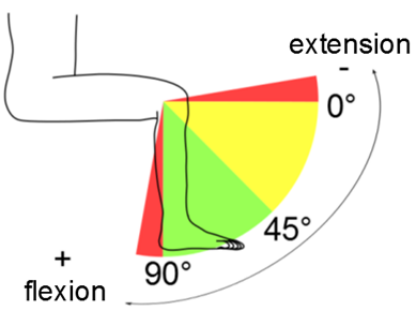
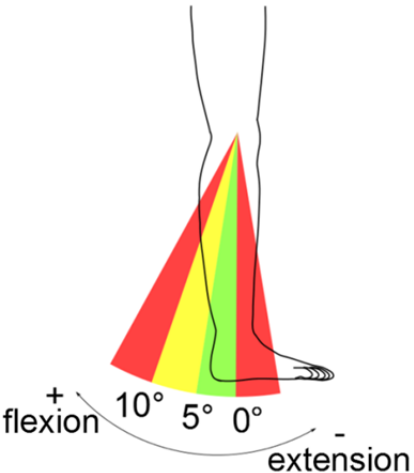
c) Shoulder/upper arms

Parameter	Direction of movement	Guideline values for evaluation []	
Shoulder joint adduction/abduction of the upper arm 	+: towards the body (adduction) -: away from the body (abduction)	green: 0 to -20 yellow: -20 to -60 red: < -60 red: > 0	with reference to ISO 11226 [4] and EN 1005-4 [5] (without consideration of the secondary conditions stated in the standard)
Shoulder joint flexion/extension of the upper arm 	+: forwards (flexion) -: backwards (extension)	green: 0 to 20 yellow: 20 to 60 red: < 0 red: > 60	with reference to EN 1005-4 [5] (without consideration of the secondary conditions stated in the standard)
Shoulder joint rotation of the upper arm 	+: inwards (inward rotation) -: outwards (outward rotation)	green: -15 to 30 yellow: -15 to -30 yellow: 30 to 60 red: < -30 red: > 60	own assessment with reference to Drury, 1987 [6]

d) Elbow, arm and hand

Parameter	Direction of movement	Guideline values for evaluation [°]	
Elbow joint flexion/extension of the forearm 	+: bending of the forearm (flexion) -: stretching of the forearm (extension)	green: red: red:	60 to 100 < 60 > 100
Elbow joint pronation/supination of the forearm 	+: palm of the hand downwards (pronation) -: palm of the hand upwards (supination)	green: yellow: yellow: red: red:	-30 to 20 -30 to -55 20 to 40 < -55 > 40
Wrist flexion/extension of the hand 	+: towards the palm (flexion) -: towards the back of the hand (extension)	green: yellow: yellow: red: red:	-25 to 20 -25 to -50 20 to 45 < -50 > 45
Wrist radial/ulnar duction 	+: towards the thumb (radial duction) -: towards the little finger (ulnar duction)	green: yellow: yellow: red: red:	-10 to 10 -10 to -25 10 to 15 < -25 > 15

e) Lower extremities, knee joints

Parameter	Direction of movement	Guideline values for evaluation [°]	
Knee joint angle of the knee seated 	+: bending of the lower leg (flexion) -: stretching of the lower leg (extension)	green: yellow: red: red:	45 to 90 0 to 45 < 0 > 90
Knee joint angle of the knee standing 	+: bending of the lower leg (flexion) -: stretching of the lower leg (extension)	green: yellow: red: red:	0 to 5 5 to 10 < 0 > 10

Besides this angle classification, the body postures are assessed in accordance with the **OWAS method** (Karhu 1977 [8]).

2 Forces and moments

Parameter	Guideline values for evaluation	
L5/S1 moments [Nm] 3D lever arm from the centre of the hand to L5/S1	green: yellow: orange: red:	0 to 40 40 to 80 85 to 135 > 135 with reference to Tichauer, 1978 [9]
L5/S1 compressive force [kN]	green: yellow: red:	males 0.7 to 2.3 2.3 to 3.2 > 3.2 females 0.7 to 1.8 1.8 to 2.5 > 2.5 with reference to "Dortmunder" guideline values, Jäger et al., 2001 [10]
shoulder joint moments [Nm] sum for both shoulder moments during the handling of loads or manual exertion of force	green: yellow: orange: red:	0 to 40 40 to 80 80 to 120 > 120 with reference to Tichauer, 1978 [9]
hand forces [N]		for evaluation, see: ISO 11228 Parts 1 and 2 [11, 12]

3 Recording and evaluating manual working processes

Parameters

- Static postures (> 4 s)
- Repetition
 - Frequency of the joint movement in one plane around the mid-value
With reference to Kilbom 1994 [13]
 - Measurement and evaluation report, with reference to Hansson et al. (2004 and 2009) [14, 15]
 - Median of the angular velocity for wrist flexion/extension ω_{wr} [°/s]
 - Median of the mean power frequency (MPF) for wrist flexion/extension MPF_{wr} [Hz]
 - Proportion of kinematic micro-pauses [%]
($\omega_{wr} < 1^\circ/s$, $t \geq 0.5$ s, wrist)
- Force exerted by the hands/strain upon the forearm muscles
 - Measurement and evaluation report, with reference to Hansson et al. 2004 and 2009 [14, 15]
 - Proportion of muscular physiological micro-pauses [%]
(%MVC < 0.5, $t \geq 0.5$ s)
 - P10 of the %MVC values (forearm EMG, static component)
 - P90 of the %MVC values (forearm EMG, dynamic component)
 - Measurement and evaluation report, with reference to Silverstein et al. 1986 [16]
 - Adjusted forearm EMG = $MW[\%MVC] + Var[\%MVC]/MW[\%MVC]$
 - Adjusted grip force = $F_{max} \times \text{adjusted forearm EMG}$ [N]

Literature

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